

Potential Role of Combined Cycle Gas Turbines with Carbon Capture & Storage

Low Carbon Technologies for the UK Energy System Tuesday 7th November at the SCI, London

Den Gammer – Strategy Manager for CCS



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Introduction to the ETI organisation

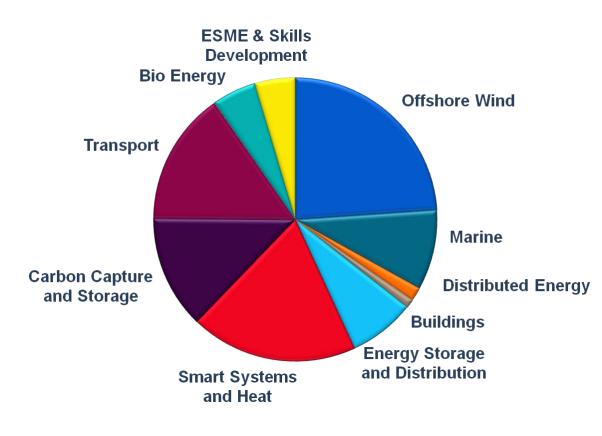


- The ETI is a public-private partnership between global energy and engineering companies and the UK Government.
- Targeted development, demonstration and de-risking of new technologies for affordable and secure energy
- Shared risk



HITACHI Inspire the Next







9 Technology Programme areas

Delivering... New knowledge Technology development Technology demonstration Reduced risk





Introduction to the ETI

- Large Gas Turbines prevalence and role in UK power
- Additional plant to add post combustion Carbon Capture and Storage
- Cost, scale and promoting industrial emissions capture
- Performance requirements as renewables increase 2030
- Alternative oxy –fired and pre-combustion options

Conclusions

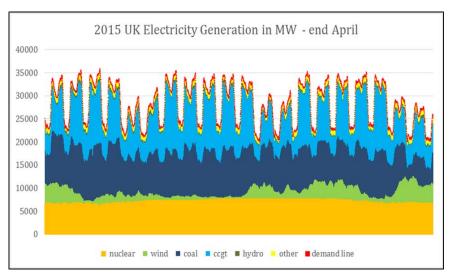


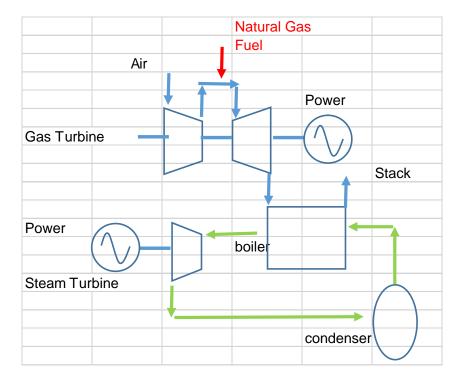
The Combined Cycle Gas Turbine



- Large 700MWe
- Low capital cost <£750/kW
- Build time 24 months
- Supremely flexible ramps, stop/starts
- Clean relative to coal, oil, waste combustion

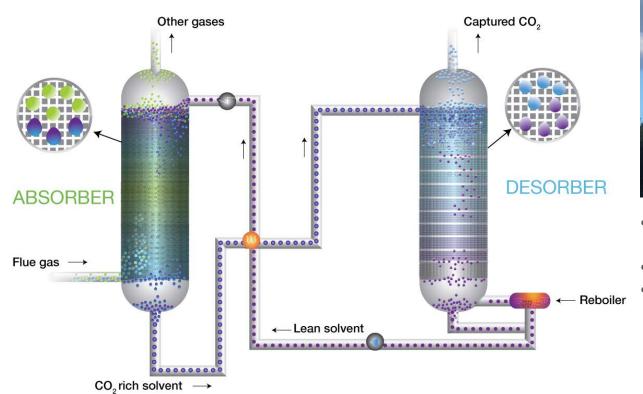
> over a third of UK power capacity





Data : from Gridwatch



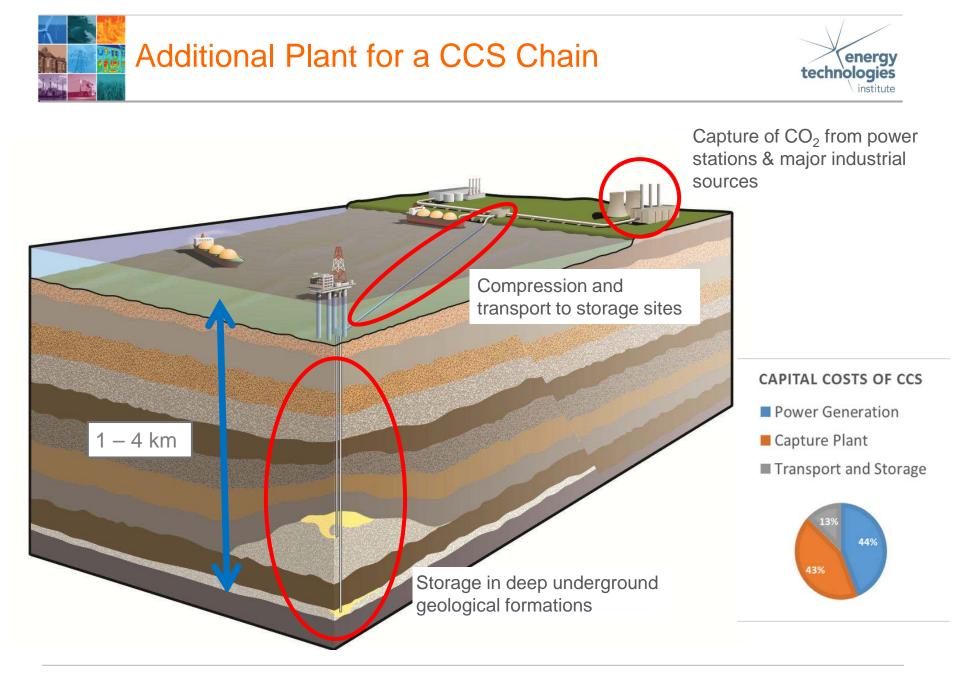




- Enough gas to fill a balloon every few seconds
- Pressure drop is expensive !
- Must remove 5 molecules in every hundred across 2 phases

© CO2CRC

Pictures Courtesy of CO2CRC





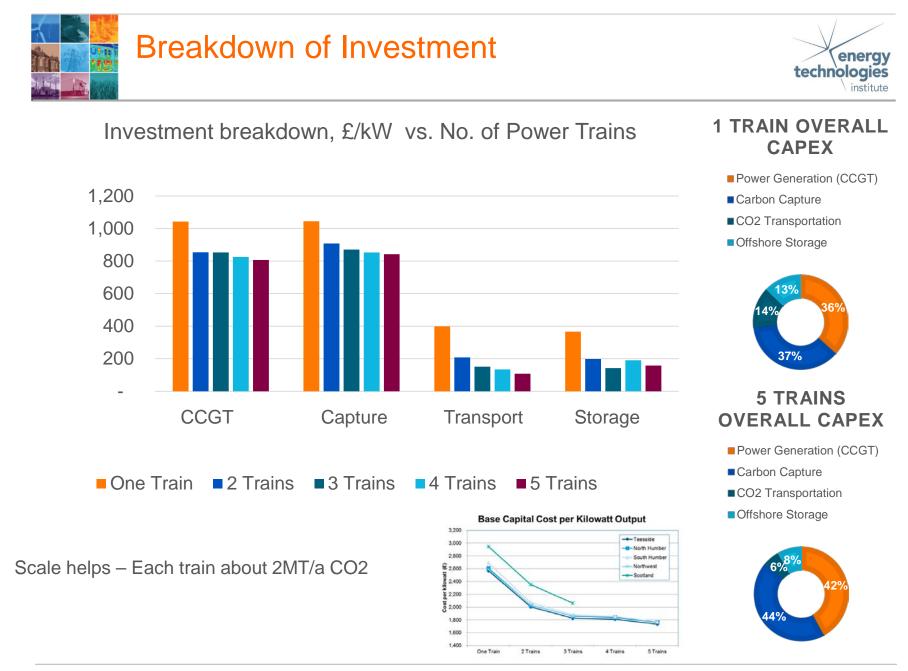


Additional Cost for CCS	CCGT	CCGT/ CCS
Capital Cost /kWnet , £	550	1240
Efficiency LHV,%	58.8	49.9
Levelised Cost of Electricity (LCOE), £/MWh	48	70
Levelised cost at 40% Load ,£/MWh	70	119
Levelised cost of Fuel Only ,£/MWh	34	40



- 17 large scale CCS plants in operation
- CCGT with CCS proven at Bellingham ,USA . Closed
- New power stations fitted with CCS are all COAL
- Capture from steel, ethanol, H2 all demonstrated at scale.
- Natural Gas cleaning Sleipner 1996 !

Discounting at 10%, with a 20 year lifetime for gas plant and 30 years for coal plant. Costs are for mature "nth of a kind" plant and include a contingency of 25%. The plants run with an 85% load factor. Gas at £265/te and coal at £65/te. Carbon at £0/te



CCGT/CCS builds transport and storage at scale – admits industrial emitters

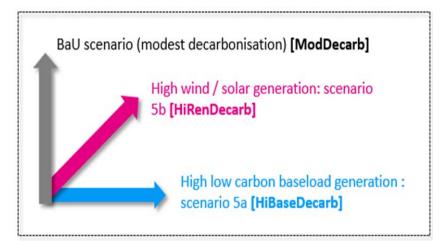




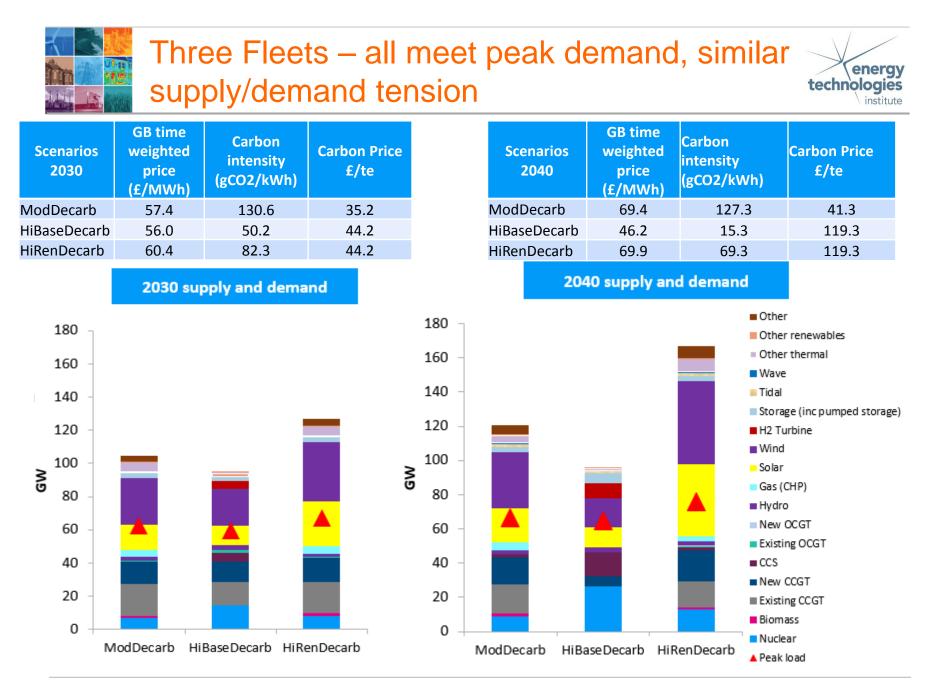
- CF Ammonia 0.33Mt/a -CO2 Transport and storage costs to Hamilton Store - £324M
- Single GT Connah's Quay 1.5Mt/a CO₂ Transport to Hamilton Store - £255M
- CF Ammonia 0.33Mt/a CO₂ Transport and storage to Connah's Quay - £56M or 37/te plus rent

Pitching CCGT/CCS into the future fleet

- Selected three "fleets" for 2030 and 2040
 - Modest Decarbonisation effort BaU
 - High Renewables
 - High Nuclear/ Some CCS high "baseload"
- Run half hourly despatch model Plexos in Wholesale Market Mode
- Despatch on short term cost basis
- Extract
 - stop/start requirements
 - ramp rates etc
 - total gas use
- Investability Plexos in Asset Evaluation mode Annual revenue, then back-check investability

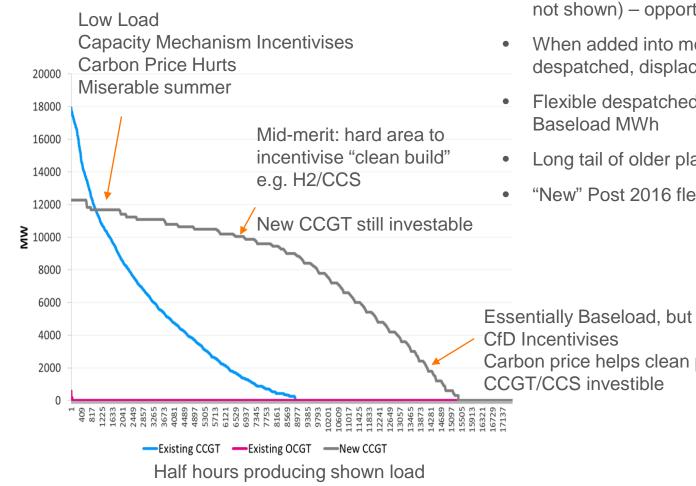








"BAU" – Modest Decarbonisation Case (NG FES)



4GW 'baseload' taken by CCGTs (plus CHP not shown) – opportunity for CCS

institute

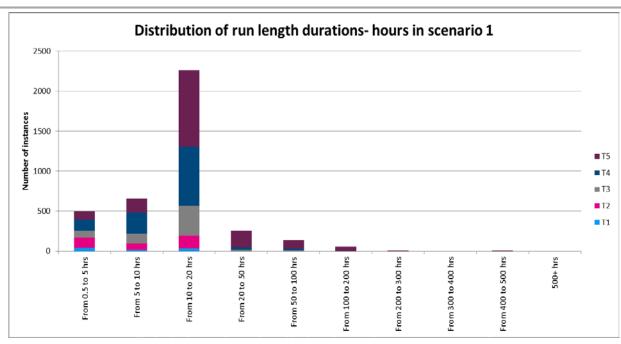
- When added into model, 3GWe CCS was despatched, displacing GTs
- Flexible despatched MWh exceeded the
- Long tail of older plant ave 16% Load Factor
- "New" Post 2016 fleet ave 58% Load Factor

Essentially Baseload, but "spiky" Carbon price helps clean plant



Agility is needed in mid-merit plant, 2030





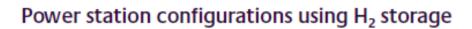
The "best" plants

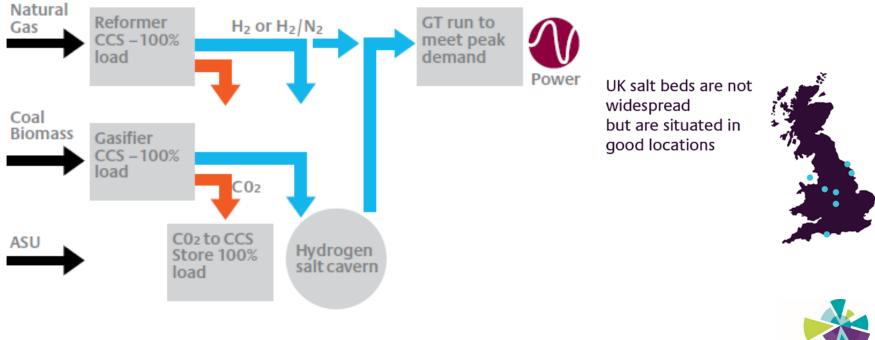
- Capture the ramping market
- Have the highest number of hot starts – 3 times those of older plants (80-150 starts/a)
- Have a lower number of cold starts

 half those of existing GTs

Efficiency buckets (HHV basis)	Low end	High end
T1	26.4%	49.5%
T2	49.6%	50.0%
Т3	50.2%	50.9%
T4	50.9%	51.8%
T5	51.8%	53.8%









British Geological Survey NATURAL ENVIRONMENT RESEARCH COUNCIL



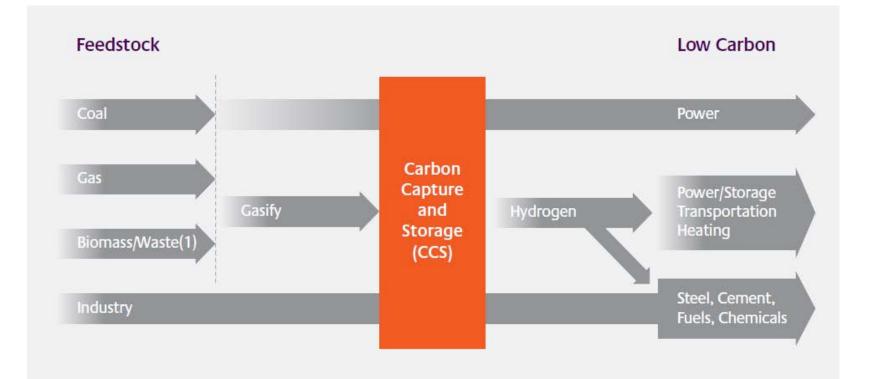
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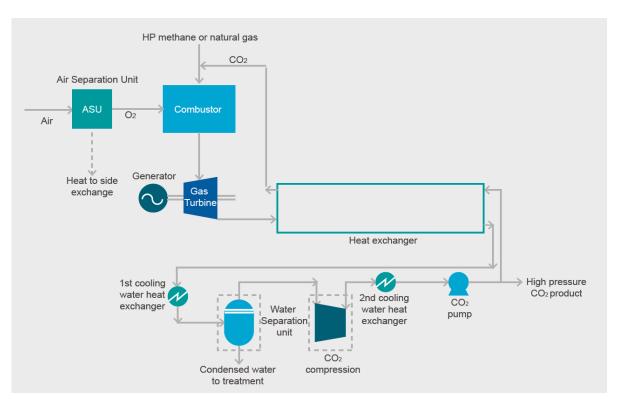




Pre – combustion and Oxy Combustion (NET Power)



- New power cycle designed with CO₂ capture in mind no steam cycle.
- New Combustor and Turbine type high pressure/medium temps (300 BarG, 1180 oC)
- High level of heat recuperation, high outlet pressure of turbine (~ 30 BargG)
- Target 58.9% efficiency , same capex as unabated CCGT



- High pressure means
 small !!
 - CO2 pumpable
- Oxy –firing means
 CO₂ /H₂O only (ish)
- 50MWth unit under construction, Texas

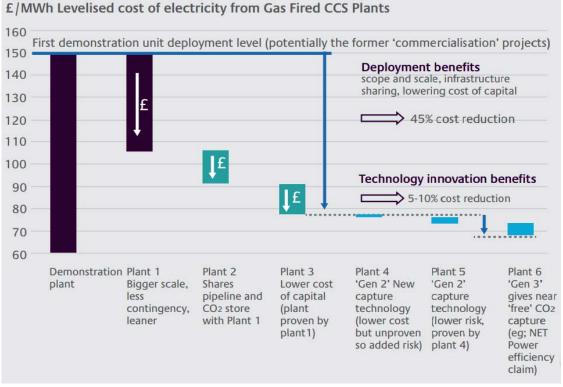


Cost reduction – Key drivers



- Scale
 - reduce infrastructure cost/MW
- Location
 - minimise overall connection costs
 - Clustering to further enhance benefits of scale
- Technology
 - Use of proven technologies reduces risk and cost of capital





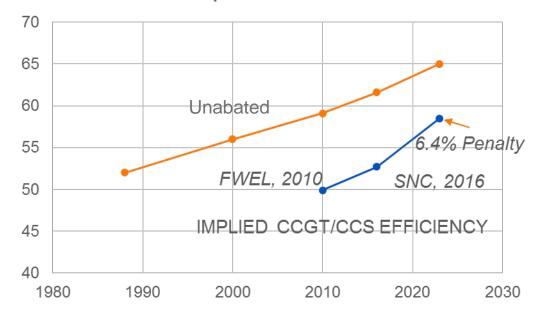
From 'ETI Insights Report 'Reducing the Cost of CCS' http://www.eti.co.uk/insights/reducing-the-cost-of-ccs-developments-in-capture-plant-technology

CCGT/CCS – Performance & Cost Trajectory

- Large increase in scale of GTs since 2010
- Both cost and efficiency improvements

- Post combustion capture energy penalty is also reducing
- Capital cost of capture expecting 20% reduction post PetraNova, Sask Power

Actual CCGT LHV efficiency vs year, plus GE "65%" claim







The Clean Gas Project







2016/2017

• ETI develops concept – large scale, first commercial gas with CCS plant, without capital subsidy

Mid 2017 onwards

- Clean Gas Project transferred to OGCI Climate Investments
- Announced at OGCI CEO's meeting, 27th October 2017



Conclusions - Energy Mix - a team





BASELOAD

- Bullet Proof
- Dependable
- Large

Nuclear, Coal /Gas CCS



RESPONSIVE

- Ready for action
- Flexible Role
- Multiple Skills

Gas or gas/CCS, Diesel



INTERMITTENT

- Clean
- Less predictable
- Low operational cost

Wind, Solar





Key Messages

CCS offers system wide benefits to the UK energy sector

- Provides clean power on demand from customers.
- Abates emissions from power and industry, and through H₂ can tackle transport emissions and smaller local emissions
- In combination with biomass, can create "negative emissions"
- Cost advantage without CCS, energy would be more expensive in the UK 2050 system costs up £30Bn+/a, electricity up 2p/kWh.

Key issues

- New business models and financial solutions, for complex projects required.
- De-risked storage is needed, through new appraisal activity
- Cheaper capture technology, through demonstration projects





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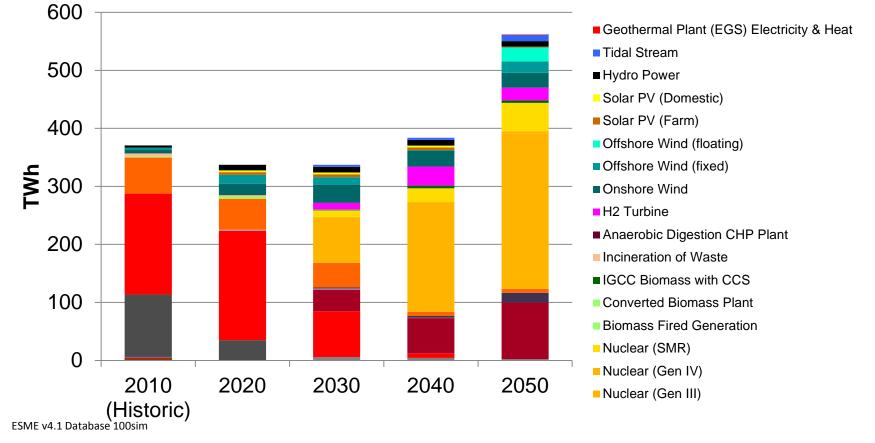


Spares





Electricity Generation

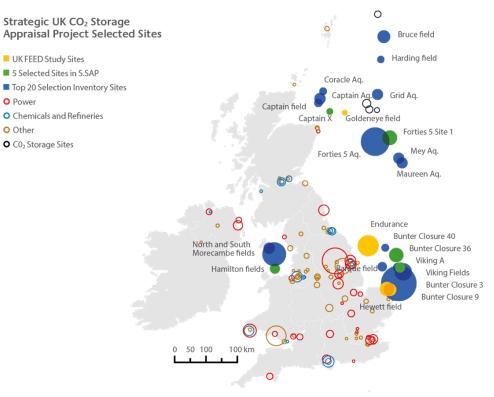






CO2Stored

• Transfer of ownership from ETI to BGS being concluded, with future use of data permitted by ETI/ESC individuals.







CCS in Power (25% of total)

plus CCS in Industry

Expensive – but still competitive

140 Geothermal 120 Tidal Stream Hydro Solar PV (micro) 100 Solar PV (farm) Offshore Wind (floating) Offshore Wind (fixed) Onshore Wind 80 ≷ ຍ H2 Turbine Anaerobic Digestion CHP IGCC Biomass with CCS 60 Biomass Nuclear (SMR) Nuclear (large) 40 Nuclear (legacy) CCGT with CCS CCGT 20 ■ IGCC Coal with CCS PC Coal OCGT 0 Oil 2010 2020 2030 2040 2050 Interconnectors (Historic) DB v4.0 / Optimiser v4.0

Electricity Generation Capacity





- The post Brexit fall in the £/US\$ caused an escalation of 3% 4% alone
- Even with a "conservative" configuration, the capture energy penalty has dropped by more than ~ 2% points since 2010 estimates. Generation efficiency has gained 2% points.
- Overall, levelised costs have not changed significantly since earlier ETI estimates and are in the range :

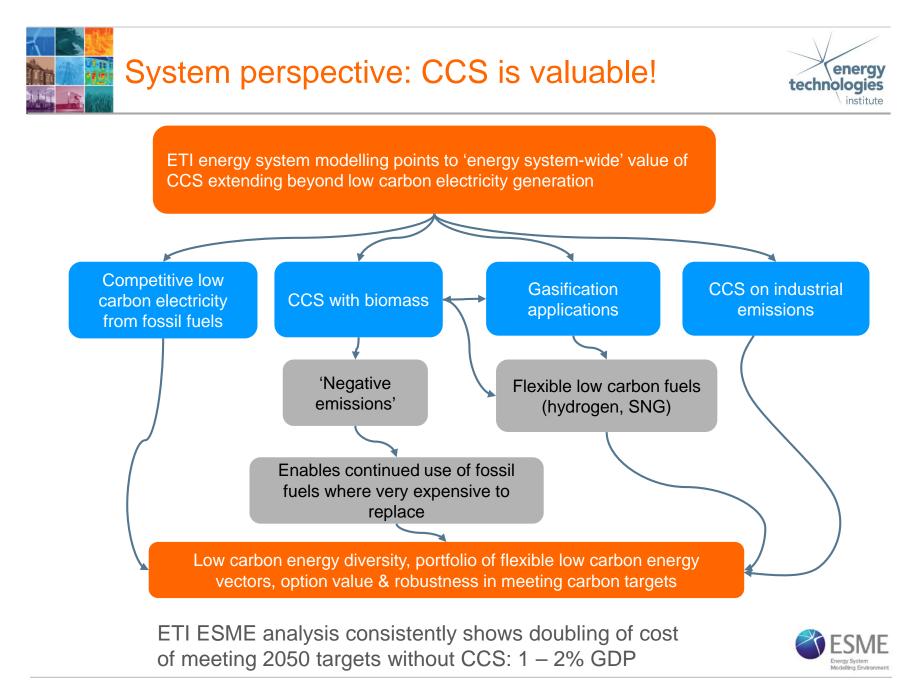
SIMPLIFIED ASSUMPTIONS

- Discount Factor 10%
- Gas Prices, p/therm : Lo- 30 Med- 50 Hi- 70
- 5 Train capex
- 25 year life
- Costs, Q1 2016
- Load Factor 90%
- LHV Efficiency 52.7% (by calculation)
- 100% equity

"Conservative": No 2+1 for Steam Turbines, Absorbers, ARU's etc , 316 SS in capture unit , multishaft, HRSG/ST etc sized for full GT flow, energy penalty 7.9% (2.99GJ/te reboiler)

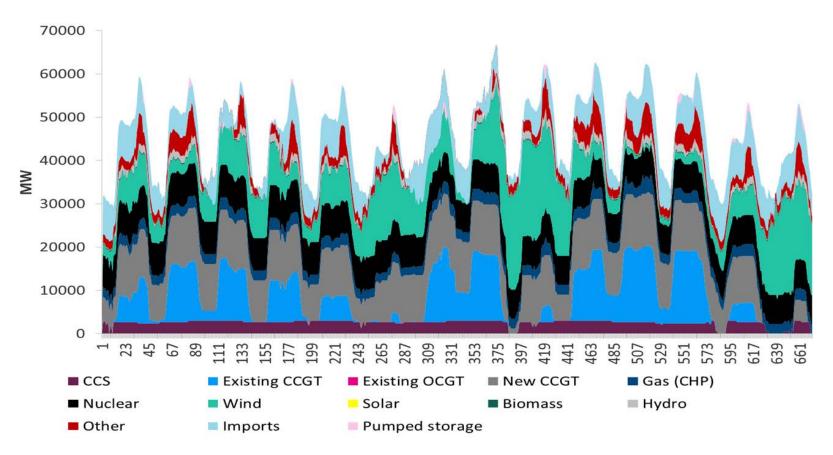
LEVELISED COST of ELECTRICITY

Range : £/MWh 63 to £/MWh 93



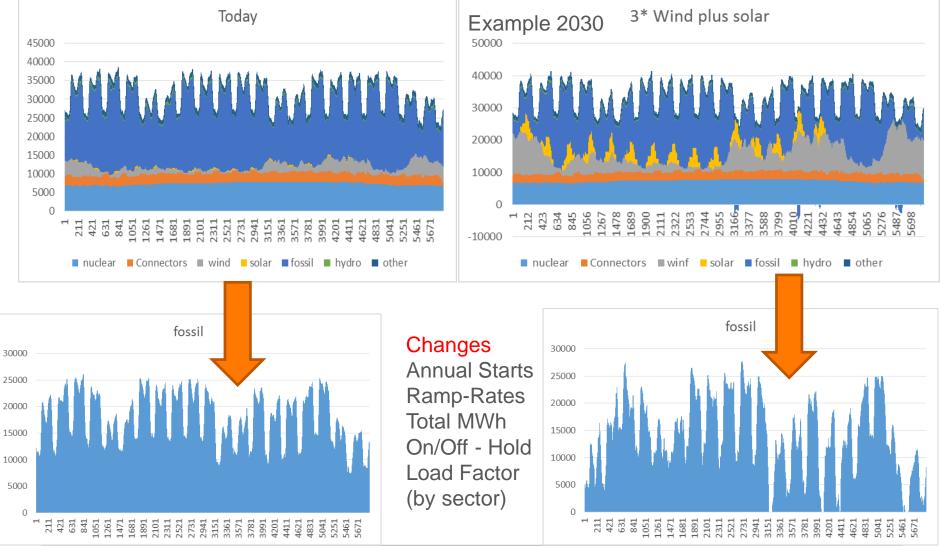






- 3GW of gas with CCS added to the fleet no consequential reductions in other generating capacity
- CCS operates at near baseload but reduces output in instances of low demand/high wind

Change in Duty of Despatchable Plant ("Today" -15 min data from Gridwatch)





Plant Performance



Power Generation				
	Per Train	5 Train Plant		
	732 MW			
Gross	732 10100	3.66 GW		
Efficiency @ Generator Terminals	62.0% (LHV)			
Net (Gross minus Parasitic Loads)	715 MW	3.58 GW		
Net Efficiency (unabated)	60.6% (LHV)			
Steam Abated (Gross Power with Abatement Steam Extracted)	691 MW	3.45 GW		
CCGT Parasitic Electrical Load	17 MW	0.09 GW		
CC Parasitic Electrical Load	52 MW	0.26 GW		
Net Abated (Steam Abated minus CCGT & CC Parasitic Loads)	622 MW	3.11 GW		
Net Efficiency (abated)	52.7% (LHV)			
Efficiency Loss for CC	-7.9%			
Carbon Capture & Compression				
	Per Train	5 Train Plant		
CO ₂ Purity (Volume Basis)	98%	98%		
CO ₂ Mass Flow (@ 100% availability)	221 T/hr 1.93 MT/annum	1103 T/hr 9.66 MT/annum		
Reboiler Service	2.99 GJ/tonneCO ₂			
Compressor Service	0.38 GJ/tonneCO ₂			

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Electricity Generation Capacity

